



J.D. IRVING, LIMITED

# IRVING PAPER

PRODUCT SPECIFICATIONS - OCTOBER 2014

## Irving Specialty Grade Papers—Expect Brilliant Results! Irving Paper—SC Grades



Irving Paper is nationally recognized for its commitment to productivity and continuous improvement. Ongoing investment means that specialty grades of paper are produced using world first, world class technology.



PREMIER'S AWARDS  
FOR ENERGY EFFICIENCY



### Target Properties

CATEGORY		SCB	SCB	SCB	SCA	SCA	SCA
MACHINE		PM#2	PM#2	PM#2	PM#1	PM#1	PM#1
IRVING BRAND		Ultra smooth	Ultra smooth	Ultra smooth	Irving SCA	Irving SCA	Irving SCA
BASIS WEIGHT	IMPERIAL	28 lb	30 lb	33 lb	30 lb	33 lb	35 lb
	METRIC	41.4 g	44.4 g	48.8 g	44.4 g	48.8 g	51.8 g
PPS	OFFSET	1.90	1.90	1.90	1.30	1.30	1.30
	ROTO	1.80	1.80	1.80	1.20	1.20	1.20
BRIGHTNESS	OFFSET	65.0	65.0	65.0	68.0	68.0	68.0
	ROTO	65.0	65.0	65.0	68.0	68.0	68.0
b*	OFFSET	3.5	3.5	3.5	2.5	2.5	2.5
	ROTO	3.5	3.5	3.5	2.5	2.5	2.5
GLOSS	OFFSET	32	32-34	32-34	46	46+	46+
	ROTO	32	32-34	32-34	46	46+	46+
CALIPER*	OFFSET	2.0	2.1	2.2	1.8	1.93	2.05
	ROTO	1.9	2.0	2.15	1.75	1.85	1.90
<i>*Average Caliper</i>							
OPACITY	OFFSET	90	91	92	91	92	93
	ROTO	90	91	92	91	92	93

### We Offer:

- Grades include SCA++, SCA+, SCA and SCB
- Excellent Performance in Roto and Offset Applications
- Wide Range of Products for Commercial Printing Needs
- Basis Weight Ranges from 28 lbs to 40 lbs (41-59 gsm)
- World Class Customer Service
- Latest Technology in Paper Making

### MILL SITE ADDRESS:

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### SALES OFFICE ADDRESS:

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